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- (c) For each dynamic wet scrubber subject to the scrubber water flow rate and either the fan amperage or pressure drop operating limits in §63.9590(b)(2), you must install, operate, and maintain a CPMS according to the requirements in §63.9632(b) through (e) and monitor the daily average scrubber water flow rate and either the daily average fan amperage or the daily average pressure drop according to the requirements in §63.9633.
- (d) For each dry electrostatic precipitator subject to the operating limits in §63.9590(b)(3), you must follow the monitoring requirements in paragraph (d)(1) or (2) of this section.
- (1) If the operating limit you choose to monitor is the 6-minute average opacity of emissions in accordance with §63.9590(b)(3)(i), you must install, operate, and maintain a COMS according to the requirements in §63.9632(f) and monitor the 6-minute average opacity of emissions exiting each control device stack according to the requirements in §63.9633.
- (2) If the operating limit you choose to monitor is average secondary voltage and average secondary current for each dry electrostatic precipitator field in accordance with §63.9590(b)(3)(ii), you must install, operate, and maintain a CPMS according to the requirements in §63.9632(b) through (e) and monitor the daily average secondary voltage and daily average secondary current according to the requirements in §63.9633.
- (e) For each wet electrostatic precipitator subject to the operating limits in §63.9590(b)(4), you must install, operate, and maintain a CPMS according to the requirements in §63.9632(b) through (e) and monitor the daily average secondary voltage, daily average stack outlet temperature, and daily average water flow rate according to the requirements in §63.9633.
- (f) If you use any air pollution control device other than a baghouse, wet scrubber, dry electrostatic precipitator, or wet electrostatic precipitator, you must submit a site-specific monitoring plan that includes the information in paragraphs (f)(1) through (4) of this section. The monitoring plan is subject to approval by the Administrator. You must maintain a current

copy of the monitoring plan onsite, and it must be available for inspection upon request. You must keep the plan for the life of the affected source or until the affected source is no longer subject to the requirements of this subpart.

- (1) A description of the device.
- (2) Test results collected in accordance with §63.9621 verifying the performance of the device for reducing emissions of particulate matter to the atmosphere to the levels required by this subpart.
- (3) A copy of the operation and maintenance plan required in §63.9600(b).
- (4) Appropriate operating parameters that will be monitored to maintain continuous compliance with the applicable emission limitation(s).

§ 63.9632 What are the installation, operation, and maintenance requirements for my monitoring equipment?

- (a) For each negative pressure baghouse or positive pressure baghouse equipped with a stack, applied to meet any particulate emission limit in Table 1 to this subpart, you must install, operate, and maintain a bag leak detection system according to the requirements in paragraphs (a)(1) through (8) of this section.
- (1) The system must be certified by the manufacturer to be capable of detecting emissions of particulate matter at concentrations of 10 milligrams per actual cubic meter (0.0044 grains per actual cubic foot) or less.
- (2) The system must provide output of relative changes in particulate matter loadings.
- (3) The system must be equipped with an alarm that will sound when an increase in relative particulate loadings is detected over the alarm level set point established according to paragraph (a)(4) of this section. The alarm must be located such that it can be heard by the appropriate plant personnel.
- (4) For each bag leak detection system, you must develop and submit to the Administrator for approval, a site-specific monitoring plan that addresses the items identified in paragraphs (a)(4)(i) through (v) of this section. For each bag leak detection system that

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operates based on the triboelectric effect, the monitoring plan shall be consistent with the recommendations contained in the U.S. Environmental Protection Agency (U.S. EPA) guidance document, "Fabric Filter Bag Leak Detection Guidance" (EPA-454/R-98-015). This document is available on the EPA's Technology Transfer Network at $http:/\!/www.epa.gov/ttn/emc/cem/tribo.pdf$ (Adobe Acrobat version) or http:// www.epa.gov/ttn/emc/cem/tribo.wpd (WordPerfect version). You must operate and maintain the bag leak detection system according to the site-specific monitoring plan at all times. The plan shall describe all of the items in paragraphs (a)(4)(i) through (v) of this section.

- (i) Installation of the bag leak detection system.
- (ii) Initial and periodic adjustment of the bag leak detection system including how the alarm set-point will be established.
- (iii) Operation of the bag leak detection system including quality assurance procedures.
- (iv) How the bag leak detection system will be maintained including a routine maintenance schedule and spare parts inventory list.
- (v) How the bag leak detection system output shall be recorded and stored.
- (5) To make the initial adjustment of the system, establish the baseline output by adjusting the sensitivity (range) and the averaging period of the device. Then, establish the alarm set points and the alarm delay time (if applicable).
- (6) Following initial adjustment, do not adjust averaging period, alarm set point, or alarm delay time, without approval from the Administrator except as provided for in paragraph (a)(6)(i) of this section.
- (i) Once per quarter, you may adjust the sensitivity of the bag leak detection system to account for seasonal effects, including temperature and humidity, according to the procedures identified in the site-specific monitoring plan required under paragraph (a)(4) of this section.
 - (ii) [Reserved]
- (7) Where multiple detectors are required, the system's instrumentation

and alarm may be shared among detectors.

- (8) The bag leak detector sensor must be installed downstream of the baghouse and upstream of any wet scrubber
- (b) For each CPMS required in §63.9631, you must develop and make available for inspection upon request by the permitting authority a site-specific monitoring plan that addresses the requirements in paragraphs (b)(1) through (7) of this section.
- (1) Installation of the CPMS sampling probe or other interface at a measurement location relative to each affected emission unit such that the measurement is representative of control of the exhaust emissions (e.g., on or downstream of the last control device).
- (2) Performance and equipment specifications for the sample interface, the parametric signal analyzer, and the data collection and reduction system.
- (3) Performance evaluation procedures and acceptance criteria (e.g., calibrations).
- (4) Ongoing operation and maintenance procedures in accordance with the general requirements of §63.8(c)(1), (3), (4)(ii), (7), and (8).
- (5) Ongoing data quality assurance procedures in accordance with the general requirements of §63.8(d).
- (6) Ongoing recordkeeping and reporting procedures in accordance with the general requirements of 63.10(c), (e)(1), and (e)(2)(i).
- (7) Corrective action procedures that you will follow in the event an air pollution control device, except for a baghouse, exceeds an established operating limit as required in §63.9600(b)(3).
- (c) Unless otherwise specified, each CPMS must meet the requirements in paragraphs (c)(1) and (2) of this section.
- (1) Each CPMS must complete a minimum of one cycle of operation for each successive 15-minute period and must have valid data for at least 95 percent of every daily averaging period.
- (2) Each CPMS must determine and record the daily average of all recorded readings.
- (d) You must conduct a performance evaluation of each CPMS in accordance

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with your site-specific monitoring plan.

- (e) You must operate and maintain the CPMS in continuous operation according to the site-specific monitoring plan.
- (f) For each dry electrostatic precipitator subject to the opacity operating limit in §63.9590(b)(3)(i), you must install, operate, and maintain each COMS according to the requirements in paragraphs (f)(1) through (4) of this section.
- (1) You must install each COMS and conduct a performance evaluation of each COMS according to §63.8 and Performance Specification 1 in appendix B to 40 CFR part 60.
- (2) You must develop and implement a quality control program for operating and maintaining each COMS according to §63.8. At a minimum, the quality control program must include a daily calibration drift assessment, quarterly performance audit, and annual zero alignment of each COMS.
- (3) You must operate and maintain each COMS according to \$63.8(e) and your quality control program. You must also identify periods the COMS is out of control, including any periods that the COMS fails to pass a daily calibration drift assessment, quarterly performance audit, or annual zero alignment audit.
- (4) You must determine and record the 6-minute average opacity for periods during which the COMS is not out of control.

§ 63.9633 How do I monitor and collect data to demonstrate continuous compliance?

- (a) Except for monitoring malfunctions, associated repairs, and required quality assurance or control activities (including as applicable, calibration checks and required zero and span adjustments), you must monitor continuously (or collect data at all required intervals) at all times an affected source is operating.
- (b) You may not use data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities in data averages and calculations used to report emission or operating levels, or to fulfill a minimum data availability re-

quirement. You must use all the data collected during all other periods in assessing compliance.

(c) A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring system to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not considered malfunctions.

§ 63.9634 How do I demonstrate continuous compliance with the emission limitations that apply to me?

- (a) For each affected source subject to an emission limit in Table 1 to this subpart, you must demonstrate continuous compliance by meeting the requirements in paragraphs (b) through (f) of this section.
- (b) For ore crushing and handling affected sources and finished pellet handling affected sources, you must demonstrate continuous compliance by meeting the requirements in paragraphs (b)(1) through (3) of this section.
- (1) The flow-weighted mean concentration of particulate matter for all ore crushing and handling emission units and for all finished pellet handling emission units must be maintained at or below the emission limits in Table 1 to this subpart.
- (2) You must conduct subsequent performance tests for emission units in the ore crushing and handling and finished pellet handling affected sources following the schedule in your title V permit. If a title V permit has not been issued, you must conduct subsequent performance tests according to a testing plan approved by the Administrator or delegated authority.
- (3) For emission units not selected for initial performance testing and defined within a group of similar emission units in accordance with §63.9620(e), you must calculate the daily average value of each operating parameter for the similar air pollution control device applied to each similar emission unit within a defined group using Equation 1 of this section.

$$P_{k} = \frac{\sum_{i=1}^{n} P_{i}}{n}$$
 (Eq. 1)

Where: